## General Specifications

## Electrical Capacity (Resistive Load)

Logic Level: $\quad 0.4 \mathrm{VA}$ maximum @ 28 V AC/DC maximum
(Applicable Range $0.1 \mathrm{~mA} \sim 0.1 \mathrm{~A} @ 20 \mathrm{mV} \sim 28 \mathrm{~V}$ )
Note: Find additional explanation of operating range in Supplement section.

## Other Ratings

Contact Resistance: 50 milliohms maximum
Insulation Resistance: 500 megohms minimum @ 500V DC
Dielectric Strength: 500 V AC minimum for 1 minute minimum
Mechanical Life: 100,000 operations minimum for On-None-On \& On-Off-On
50,000 operations minimum for other circuits
50,000 operations minimum for locking lever models
Electrical Life: 50,000 operations minimum
Nominal Operating Force: Toggles A, A1, E \& K with Long Paddle: 1.47 N (momentary); 1.18 N (maintained)
Toggles J \& H \& K with Short Paddle: 2.72 N (momentary); 1.84N (maintained)
Toggle L: 0.59 N
Contact Timing: Nonshorting (break-before-make)
Angle of Throw: $26^{\circ}$

## Materials \& Finishes

Toggle: Nickel plated brass
Bushing: Carbon blended polyamide; nickel plated zinc alloy for locking levers \& threaded bushing
Gasket: Nitrile butadiene rubber
Case Housing: Glass fiber reinforced polyamide
Support Bracket: Tin plated phosphor bronze
Movable Contact: Phosphor bronze with gold plating
Stationary Contacts: Copper alloy with gold plating
Terminals: Copper alloy with gold plating

## Environmental Data

Operating Temperature Range:
Humidity:
$-30^{\circ} \mathrm{C}$ through $+85^{\circ} \mathrm{C}\left(-22^{\circ} \mathrm{F}\right.$ through $\left.+185^{\circ} \mathrm{F}\right)$
90 ~ 95\% humidity for 96 hours @ $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$
Vibration: $\quad 10 \sim 55 \mathrm{~Hz}$ with peak-to-peak amplitude of 1.5 mm traversing the frequency range \& returning in 1 minute; 3 right angled directions for 2 hours
Shock: $50 G\left(490 \mathrm{~m} / \mathrm{s}^{2}\right)$ acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## Installation

Mounting Torque: $\quad .30 \sim .45 \mathrm{Nm}(2.65 \sim 3.98 \mathrm{lb} \bullet$ in $)$ for Al actuator with threaded bushing only

## PCB Processing

Soldering: Wave Soldering Recommended: See Profile A in Supplement section.
Manual Soldering: See Profile A in Supplement section.
Cleaning: Automated cleaning. See Cleaning specifications in Supplement section.

## Standards \& Certifications

Flammability Standards: UL94V-0 available
The B Series toggles have not been tested for UL recognition or CSA certification.
These switches are designed for use in a low-voltage, low-current, logic-level circuit.
When used as intended in a logic-level circuit, the results do not produce hazardous energy.

## Distinctive Characteristics

Subminiature size saves space on PC boards.
Specifically developed for logic-level applications.
Antistatic superstructure, consisting of the carbon impregnated bushing and the support bracket, prevents static discharge to the contacts. Static electricity from an operator's touch travels from actuator through the bushing and bracket to the PC board.

Locking lever mechanism offered as a toggle option.
Optional threaded, 6 mm diameter bushing for panel seal mounting meets IP65 of IEC60529 specifications (similar to NEMA 4 and 13).

Totally sealed body construction prevents contact contamination and allows timeand money-saving soldering and cleaning. Epoxy sealed terminals lock out flux and other contaminants.

Award-winning STC contact mechanism with benefits unavailable in conventional mechanisms:
 smoother, positive detent actuation, increased contact stability and unparalleled logic-level reliability. (Additional STC details in Terms \& Acronyms; see Supplement section.)
$.100^{\prime \prime} \times .100^{\prime \prime}(2.54 \mathrm{~mm} \times 2.54 \mathrm{~mm})$ terminal spacing conforms to standard PC board grid spacing.



| POLES \& CIRCUITS |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Toggle Position ( ) = Momentary |  |  | Connected Terminals |  |  | Throw \& Schematics |  |
| Pole | Model | Up | Center | Down | Up | Center | Down | Note: | Terminal numbers are not actually on the switch. |
| SP | B12 <br> B13 <br> B15 <br> BIR <br> B18 <br> B19 <br> BIS | ON <br> ON <br> ON <br> (ON) <br> (ON) <br> ON <br> (ON) | NONE OFF NONE NONE OFF OFF OFF | ON <br> ON <br> (ON) <br> ON <br> (ON) <br> (ON) <br> ON | 2-3 | OPEN | 2-1 | SPDT | ${ }^{2}{ }^{2 \text { com }}$ |
| DP | $\begin{aligned} & \text { B22 } \\ & \text { B23 } \\ & \text { B25 } \\ & \text { B2R } \\ & \text { B28 } \\ & \text { B29 } \\ & \text { B2S } \end{aligned}$ | ON <br> ON <br> ON <br> (ON) <br> (ON) <br> ON <br> (ON) | NONE OFF NONE NONE OFF OFF OFF | ON <br> ON <br> (ON) <br> ON <br> (ON) <br> (ON) <br> ON | 2-3 5-6 | OPEN | 2-1 5-4 | DPDT |  |
| TOGGLES |  |  |  |  |  |  |  |  |  |

Standard Material \& Finish: Brass with Bright Nickel

A $\underset{\text { Bat }}{.394^{\prime \prime}(10.0 \mathrm{~mm})}$
A1
. $315^{\prime \prime}(8.0 \mathrm{~mm})$ Bat with Panel Seal Threaded Bushing

J $\underset{\text { Bat }}{.248 " ~}(6.3 \mathrm{~mm})$


E $.394^{\prime \prime}$ ( 10.0 mm ) Flatted

H
. $248^{\prime \prime}$ ( 6.3 mm ) Flatted
L
Locking Lever


Use of a support bracket is recommended to increase PCB mounting strength and stability.

Material: PVC Colors Available:
A, B, C


Material: PVC Colors Available:
A, B, C


## Color Codes:

A Black

White

Green

Gray

## TYPICAL SWITCH DIMENSIONS



Straight PC


B12AP

Straight PC


B22AP

4USBJHIU1\$t\#SBDLFU


4JOHMF1PMF



B12AH


## TYPICAL SWITCH DIMENSIONS

## Right Angle PC



## Double Pole



B12AV


B22AV
－PDLJOH－FWFSt4USBJHIU 1\＄t\＃SBDLFU 4JOHMF1PMF




B12LB
－PDLJOH－FWFSt4USBJHIU 1\＄t\＃SBDLFU \％PVCMF1PMF


B22LB

## TYPICAL SWITCH DIMENSIONS

1BOFM 4FBMt4JOHMF1PMF 5ISFBEFE\#VTIJOHt4USBJHIU1\$


B12A1P

1B OFM 4FBM t\%PV CM F 1PM F
5ISFBEFE \#VTIJOHt4USBJHIU 1\$


B22A1P

## STANDARD HARDWARE \& PANEL CUTOUT

AT513M
Metric Hex Nut

Material:
Brass,
Nickel plated


AT063
Gasket

Material: Nitrile butadiene rubber


Maximum Panel Thickness with Standard Hardware: .087" (2.2mm)

